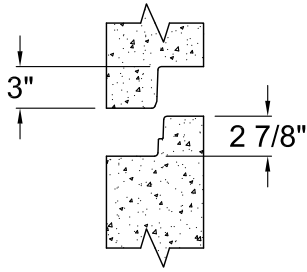
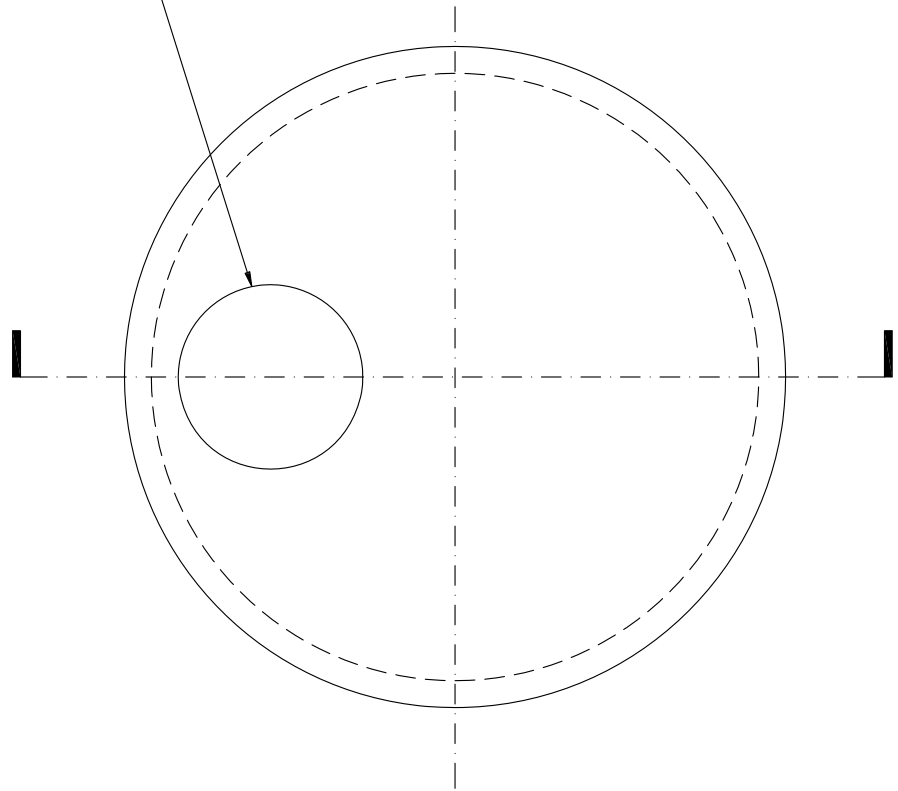


EXTERIOR



OPENING SIZE SHAPE AND LOCATION AS REQUIRED

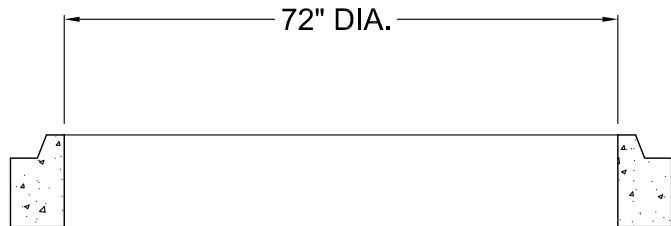
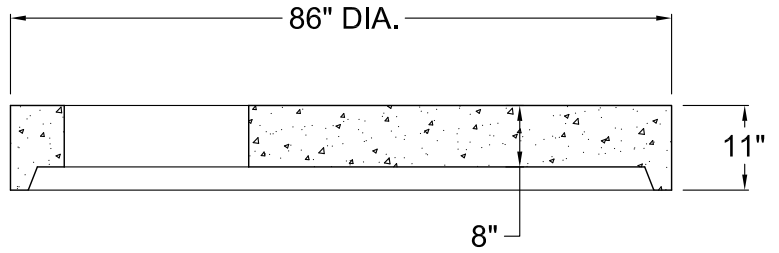


JOINT DETAIL

STD. OPENINGS AVAILABLE
26" I.D.
24" x 25"
24" x 30"
24" x 36"

NOTES

1. ALL UNITS MEET ASTM C-478 FOR PRECAST SECTIONS.
2. ALL UNITS MEET ASTM A-82, A-496, A-185, AND A-497 FOR REINFORCEMENT.
3. ALL UNITS MEET AASHTO M 199M.
4. BUILT IN ACCORDANCE WITH WISCONSIN STANDARD SPECIFICATIONS CHAPTER 3.5.0 AND 3.6.0.
5. BUILT IN ACCORDANCE WITH IDOT AND WDOT STANDARD SPECIFICATIONS.
6. COATINGS OPTIONAL AS REQUIRED.



STANDARD PRECAST 72" DIA. FLAT TOP SECTION



8011 GREEN BAY ROAD  
KENOSHA, WI. 53142

PH: (262) 694-3166  
FAX: (262) 694-9185

DRN BY: <b>DM</b>	DATE <b>07/25/07</b>	DWG NO.	REV
CHK'D BY:	DATE	SCALE <b>NTS</b>	SHEET OF