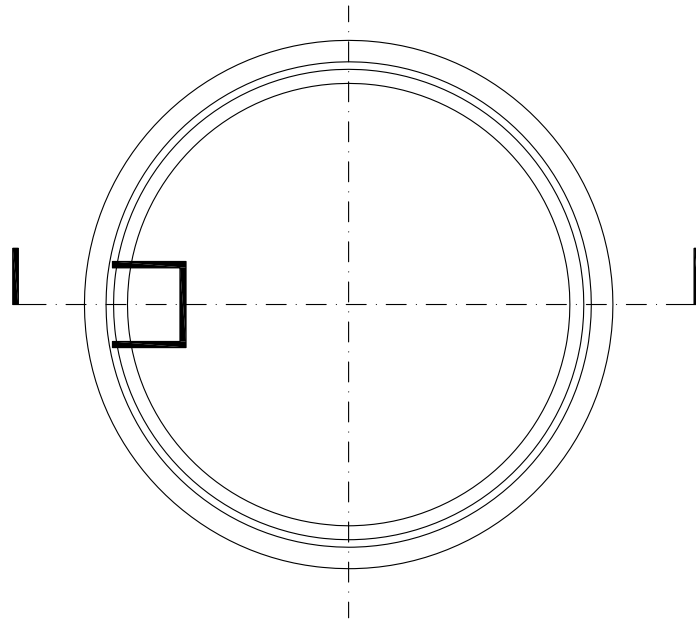
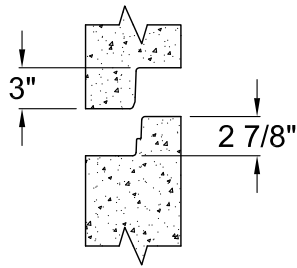


EXTERIOR

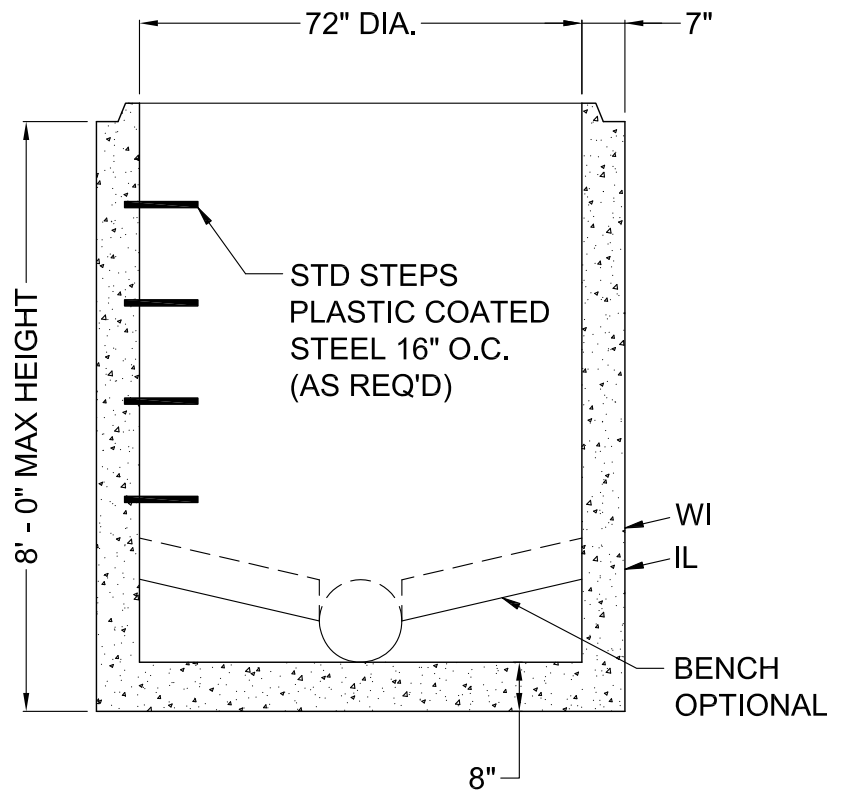


JOINT DETAIL

HEIGHTS AS REQUIRED.

NOTES

1. WISCONSIN OR ILLINOIS PRECAST Poured INVERTS FOR STORM OR SANITARY OPTIONAL.
2. ALL UNITS MEET ASTM C-478 FOR PRECAST SECTIONS.
3. ALL UNITS MEET ASTM A-82, A-496, A-185, AND A-497 FOR REINFORCEMENT.
4. ALL UNITS MEET AASHTO M 199M.
5. BUILT IN ACCORDANCE WITH WISCONSIN STANDARD SPECIFICATIONS CHAPTER 3.5.0 AND 3.6.0.
6. BUILT IN ACCORDANCE WITH IDOT AND WDOT STANDARD SPECIFICATIONS.
7. COATINGS OPTIONAL AS REQUIRED.



STANDARD PRECAST 72" DIAMETER BASE SECTION



8011 GREEN BAY ROAD  
KENOSHA, WI. 53142  
PH: (262) 694-3166  
FAX: (262) 694-9185

DRN BY: <b>DM</b>	DATE <b>07/25/07</b>	DWG NO.	REV
CHK'D BY:	DATE	SCALE <b>NTS</b>	SHEET OF